Abstract of the Disclosure

A tool holder for a cutting insert for chip removing machining includes a base body on which is disposed an insert-receiving seat for receiving a cutting insert. The seat includes an insert-support surface and two side surfaces upstanding from the insert-support surface. A slot forms a rear extension of the seat and includes a bottom surface disposed at a lower level than the insert-support surface. The body includes a wing which forms one side of the slot and one of the side surfaces of the insert seat. The side surfaces of the seat diverge in a direction away from the slot. A screw passes through a hole in the wing and extends transversely to a longitudinal direction of the slot. The screw is threadedly received in a hole formed in a side of the slot disposed opposite the wing, so that a tightening of the screw causes the side surfaces of the seat to more tightly grip the insert.